



Revision: 2.5 - 11/19/2009

Install Time: Approx. 30-45 Minutes

We strongly recommend the application of Loctite on the threads of all bolts.
If possible, elevate the motorcycle and secure it solidly in place.

INCLUDED IN THE KIT:

(2) Baron Nasty Boy Mufflers	(2) 10mm hex nuts
(2) Pipe clamps w/hardware (27-62)	(2) 10mm lock washers

INSTRUCTIONS:

Note: The installation will be much easier if the saddlebags are removed.

1. Loosen the bolt on the front clamp securing the muffler to the headpipe.
Important: Do not unbolt the OEM headpipes.
2. Loosen and remove the bolt from the muffler hanger located beneath the saddlebag.
3. Pull the muffler off the headpipe. It may be necessary to rotate the muffler and wiggle it a bit to free it.
4. Place a new exhaust clamp on the front of your new Nasty Boys pipe.
5. Slide the new exhaust onto the headpipe by rotating it and pushing it forward at the same time.
6. Align the hole in the mounting bracket and reinsert the OEM rear mounting bolt with the supplied nut and lock washer. Finger tighten only.
7. After the brackets are in place, securely tighten all exhaust pipe clamps and brackets.
8. Reinstall the saddlebag.
9. Repeat Step #1 through Step #9 for the other side of the motorcycle.
10. For optimum performance we recommend the carburetors air/fuel mixtures be adjusted for the change in exhaust flow and back pressure. For best results, this procedure should be performed by a qualified Yamaha service technician.
11. Tighten all bolts/nuts after riding 100 miles, including baffle retaining screw.

Our install guides provide a basic outline on the proper installation of our products. Further tuning and/or fitment may be required. Barons bears no responsibility on installation costs associated with this product.
© 2026 Barons Custom Accessories