



Revision: 1.1 - 07/16/2012

If you do not understand the installation instructions, we recommend that a qualified technician install this kit.

**INCLUDED IN THE KIT:**

2) Muffler Clamps (27-56)

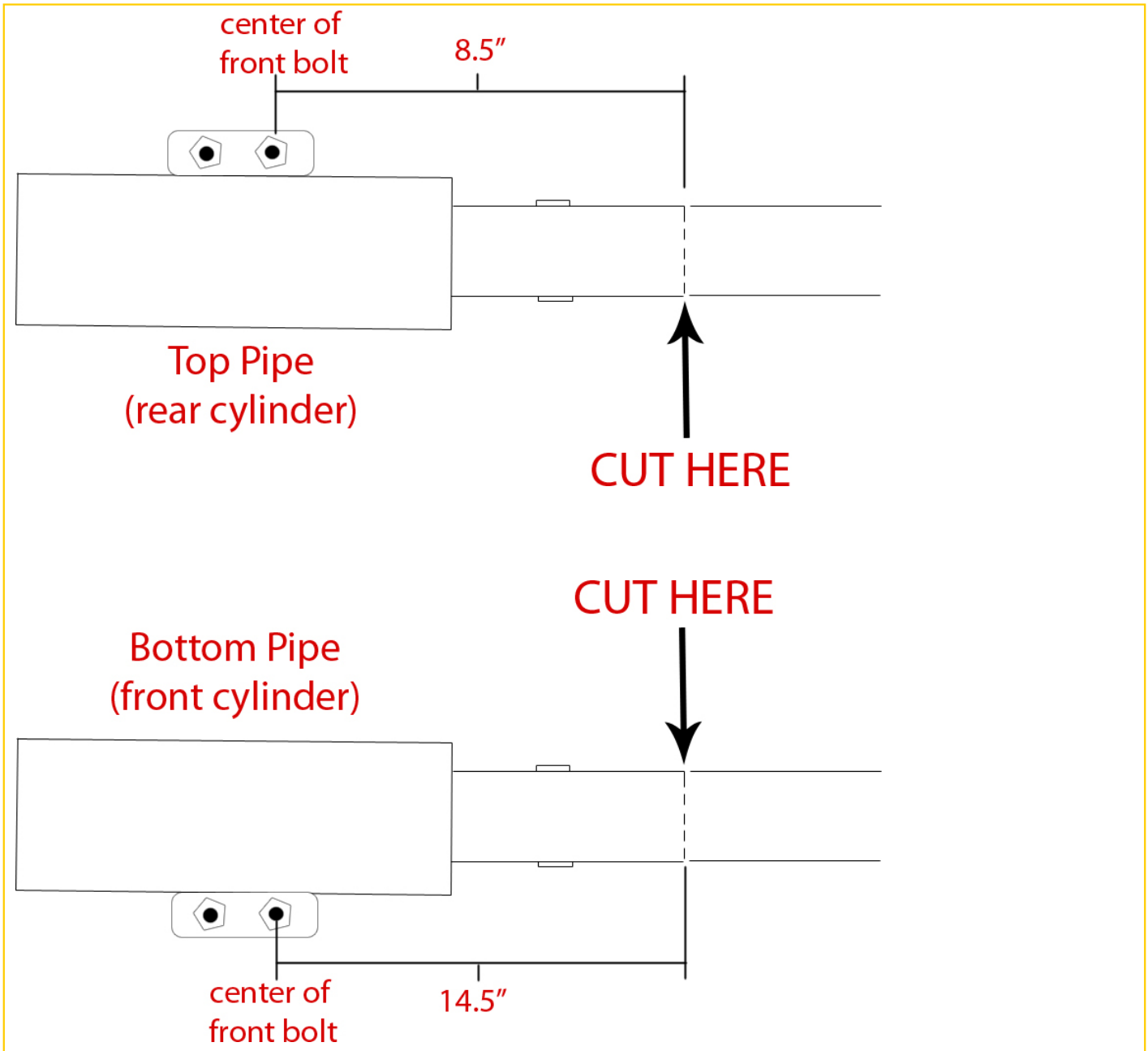
2) Slip-On Mufflers

**INSTRUCTIONS:**

*This aftermarket exhaust system is designed to replace a stock exhaust system on a motorcycle with its engine, frame, and other components in their stock design configuration and location. Re-mapping of your FI system may be necessary after installation of these exhaust pipes. Allow sufficient time for your motorcycle's engine and exhaust system to cool down prior to removal of your stock exhaust pipes and installation of this exhaust system. It is safe to work on your motorcycle when the engine and exhaust system are cool to the touch.*

1. Remove the heat shields and mark both the front and rear head pipes according to the measurements on diagram 1 & 2 on page two of these instructions.
2. Remove the exhaust and cut the head pipes where you have them marked from step one. (8.5 inches from the center of the forward bolt on the rear pipe and 14.5 inches from the center of the forward bolt on the front pipe) You can use a hack saw, band saw, chop saw or even a pipe cutter to cut the mufflers away from the head pipes. Be sure to debur the insides of the head pipes after cutting to ensure a smooth flowing exhaust.
3. Re-install the head pipes, but only snug the head bolts at this time. **NOTE:** If the exhaust gaskets look damaged, replace them so an exhaust leak does not develop.
4. Slide a screw clamp onto each slip-on muffler, then slide the mufflers onto the head pipes securing them loosely with the stock hardware. Red thread-locker is highly recommended.
5. Starting at the front and working your way towards the rear of the motorcycle, tighten all the hardware. It is a good idea to check the exhaust hardware at each service interval as they are prone to loosening.

Our install guides provide a basic outline on the proper installation of our products. Further tuning and/or fitment may be required. Barons bears no responsibility on installation costs associated with this product.  
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