



Revision: 1.0 - 05/27/2015
 Install Time: 20 Minutes

LA-F200-01/01B/01M

Fusion Big Air Kit '93-'06 Big Twin Engines w/stock CV Carb
 '01-'15 EFI Softail Models '04-'15 EFI Dyna Glide Models '02-'07
 FLT Models w/Delphi EFI

Page: 1

CAUTION: We strongly recommend that a qualified technician install this kit if you do not completely understand the instructions prior to the install.

INCLUDED IN THE KIT:

(1) Gasket	(3) Aluminum Standoffs
(3) 1/4"-20 x 3/4" Alloy Flat Heads	(1) Fusion Air Cleaner Cover
(2) Custom 3/8"-16 Breather Bolts	(1) Black Filter Cinch Plate
(2) Custom 1/2"-13 Breather Bolts	(2) Backing Plate Breather Standoffs
(3) 1/4"-20 x 1" Alloy Steel Set Screws	(2) Backing Plate Breather Seal Plates
(1) 1/4"-20 x 3/4" Long SS Flat Head	(1) Main Body Backing Plate
(1) Custom Fusion Filter	

TOOLS REQUIRED:

Blue Loctite®	Needle Nose Pliers
3/16" Allen Wrench	T-27 Socket or Driver
7/16" Socket and Open End Wrench	5/16" Allen Wrench
1/2" Socket or Driver	Harley-Davidson® Service Manual

INSTRUCTIONS:

1. First you must remove your stock air cleaner assembly and backing plate via the instructions in your service manual. The carburetor flange and threaded bosses into the cylinder heads should then be cleaned. Remove the backing on the supplied gasket and apply to the back of the large backing plate.
2. Mount the large backing plate to the cylinder heads via the supplied spacers and breather bolts. Spacers have a lip that helps them seat flush in the backing plate. Be sure to use Loctite when securing the bolts. For Evo engines use the larger 1/2-13 breather bolts. For twin cam engines, use the 3/8-16 breather bolts. Tighten breather bolts lightly allowing minimal play in the backing plate for ease with the next step.
3. Install the three supplied standoffs w/studs through the backing plate and into the carburetor flange. The standoffs are relieved on both ends. The longer relieved portion takes the studs and goes into the backing plate. Apply Loctite to the studs and secure using a wrench on the flats of the standoff to tighten down. Secure the breather bolts to ~50in/lbs of torque at this time.
4. Next install the seal plates that fit into the backing plate, sealing off the air/oil channels from the breather bolts. Place filter over seal plates, and install black cinch plate with supplied black flat head bolts sealing the air filter and seal plate to the backing plate. To help with orientation, there is a small divot machined into the black cinch plate indicating the top center position. Be sure to apply Loctite to the three flat head bolts. Tighten the bolts to ~50in/lbs of torque.
5. Lastly, install the fusion cover over the air filter using the supplied polished or powdercoated flat head bolt and Loctite. Tighten the bolt, clean off the cover and around the air cleaner assembly. Installation is complete. Be sure to clean and re-oil your air filter on a regular basis. Also, be sure to re-torque bolts after riding to ensure air cleaner assembly remains secure.

Our install guides provide a basic outline on the proper installation of our products. Further tuning and/or fitment may be required. LA Choppers bears no responsibility on installation costs associated with this product.
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